



POLAR INDUSTRIES, Inc.

www.polarindustries.net

PO Box 293
Fisher Branch, MB
R0C 0Z0
Tel: 204-372-8482
Fax: 204-372-8479

Sales Office: 3801 Howell Bend Ct. Oviedo, Fl. 32765 ♦ Tel. (407) 677-6664 ♦ Fax (407) 678-6684

Polar Premium 4740 - Line Pipe Epoxy - Zero VOC

Applications:

Line Pipe Epoxy is a premium quality, two component, Non-VOC, hydrophobic, gloss HiOmega natural oil epoxy coating with organic anhydrides.

Line Pipe Epoxy is intended for use as a protective coating for standard ferrous metal pipes as well as nonferrous metal alloy and steel pipes.

Line Pipe Epoxy provides superb durability, chemical resistance, and washability.

is available in clear and white and can be tinted to a wide variety of custom colours.

Mixing By Weight -

Component "A"	Component "B"	Component C (Optional)	Tint to Choice NMT 3%
2.7	1	45 % ground rubber filler (recycled if possible)	
"A" – Epoxy "B" – Hardener		Thinner – LMEE NMT 10%	

Properties	Unit	Value	Measure Method
Pour Point	°C	-10	Factory Prescription
Kin. Viscosity by 23°C	mm ² /s	1344	DIN 53 019
Density sp. Weight	g/cm ³	1069	DIN EN ISO 3675
Working Temperature	0°F	55-77	
Gel time by 23° C (1.5 kg accretion)	min	55	According application
Curing Time	day	Approx 7 days	According application
Set Time	hours	< 1 day	
Durability of Chemical Component "A" "B"	Month Month	24 Approx 6	20°C in PE container

MIXING INSTRUCTIONS:

Mix each component for 1-3 minutes @ 300 RPM separately (depending on temperature).

The components "A" and "B" are stirred together with a slow running agitator by 300 rotations per minute for 1 minute. Add optional component "C" recycled rubber after A and B are thoroughly mixed.

The optimal processing temperature is given by $12^{\circ}\text{C} \leq T_p \leq 30^{\circ}\text{C}$

All devices can be cleaned by acetone or a water/acetone mixture.

RESISTANCE AGAINST CHEMICALS			
Agent	Findings	Agent	Findings
Solvents Gasoline (Bio) Diesel Methanol Acetone	r r r swelling	Salts NaCl 3 % NaCl Saturated CaCl ₂ Saturated	r r r
Acids HCl H ₃ PO ₄ HCOOH CH ₃ COOH H ₂ SO ₄ HNO ₃	r r r r oxidation oxidation	Lyes NaOH KOH	slow saponification slow saponification
r = resistant			

DISPOSAL

Remains can be chopped up and be composted or burned.

SAFETY PRECAUTIONS

Wear protective clothing (including gloves and goggles).
 Wash with soap/water or acetone/water after handling.